

IN THE CLAIMS:

Please amend Claims 1- 9 as follows:

1. (Currently Amended) An electrode member ~~used~~ for supplying power from an image forming apparatus body to a developing roller of a process cartridge, when ~~a~~ the process cartridge, detachably attachable to ~~said the image forming~~ apparatus body, is attached to the image forming ~~said~~ apparatus body, said electrode member comprising:

a conductive substrate ~~substrate~~; having a hole ~~provided in said substrate~~; therein, wherein the hole includes a groove and an end portion, wherein the width of the end portion of ~~said the~~ hole ~~being~~ is larger than ~~the~~ a width of ~~said the~~ groove of the hole;

an elastic portion bent and raised along said hole ~~hole~~; to permit an electrode ~~being able~~ to contact said elastic portion;

a rib provided opposite and along the end portion of said hole;

an engagement hole positioned and configured to permit mounting of ~~for mounting~~ said electrode member to a bearing of ~~said the~~ developing roller; and

a contact portion ~~making contact with~~ contacting an inner surface of ~~said the~~ developing roller, when said electrode member is mounted to the bearing.

2. (Currently Amended) The electrode member according to claim 1, wherein said rib is placed so as to surround a part of the end portion.

3. (Currently Amended) The electrode member according to claim 1 or 2, wherein said electrode member further includes:

a mounting portion having said engagement hole; and

a bent portion bent from said mounting portion,

wherein said mounting portion is bent from said substrate, and

wherein said bent portion has ~~a portion having~~ said contact portion ~~is bent from the~~
mounting portion.

4. (Currently Amended) The electrode member according to claim 3, wherein said end portion of said hole is a face cutting end portion on which face cutting has been performed ~~on the end of said hole.~~

5. (Currently Amended) A process cartridge detachably attachable to an image forming apparatus body, comprising:

an electrophotographic photosensitive member;

a developing roller that develops a latent image formed on said electrophotographic photosensitive member; and

an electrode member configured and positioned to supply ~~used for supplying~~ power from ~~said the image forming~~ apparatus body to said developing roller, when said process cartridge is attached to ~~said the image forming~~ apparatus body,

wherein said electrode member comprises:

a conductive ~~substrate~~ substrate; ~~having a hole provided in said substrate; therein,~~
wherein the hole includes a groove and an end portion, wherein the width of the end portion of
said the hole being is larger than the a width of said the groove of the hole;

an elastic portion bent and raised along said ~~hole hole;~~ to permit an electrode provided
on a cartridge frame of said process cartridge being in to contact with said elastic portion;

a rib provided opposite and along the end portion of said hole;

an engagement hole positioned and configured to permit mounting of ~~for mounting~~
said electrode member to a bearing of said developing roller; and

a contact portion ~~making contact with~~ contacting an inner surface of said developing
roller.

6. (Currently Amended) The process cartridge according to claim 5, wherein said rib is
placed so as to surround a part of the end portion.

7. (Currently Amended) The process cartridge according to claim 5 or 6, wherein said
electrode member further comprises:

a mounting portion having said engagement hole; and

a bent portion bent from said mounting portion,

wherein said mounting portion is bent from said substrate, and

wherein said bent portion has ~~a portion having~~ said contact portion ~~is bent from the~~
~~mounting portion.~~

8. (Currently Amended) The electrode member according to claim 7, wherein said end portion of said hole is a face cutting end portion on which face cutting has been performed ~~on the end of said hole.~~

9. (Currently Amended) An image forming apparatus to which a process cartridge is detachably attachable, and that forms an image on a recording medium, comprising:

(i) an attachment portion configured to for detachably attach the ~~attaching said~~ process cartridge comprising: an electrophotographic photosensitive member; a developing roller that develops a latent image formed on ~~said the~~ electrophotographic photosensitive member; and an electrode member configured and positioned to supply ~~used for supplying~~ power from an image forming apparatus body to ~~said the~~ developing roller, when ~~said the~~ process cartridge is attached to ~~said the image forming~~ apparatus body, wherein ~~said the~~ electrode member comprises: a conductive substrate ~~substrate~~; having a hole provided in said substrate, therein, wherein the hole includes a groove and an end portion, wherein the width of the end portion of ~~said the hole being is~~ larger than the a width of ~~said the groove of the~~ hole; an elastic portion bent and raised along ~~said the hole hole, to permit~~ an electrode provided on a cartridge frame of the process cartridge being in to contact ~~with said the~~ elastic portion; a rib provided opposite and along the end portion of ~~said the~~ hole; an engagement hole positioned and configured to permit mounting of ~~for mounting said the~~ electrode member to a bearing of ~~said the~~ developing roller; and a contact portion ~~making contact with~~ contacting an inner surface of ~~said the~~ developing roller; and

(ii) a conveying device ~~means~~ that conveys ~~said the~~ recording medium.